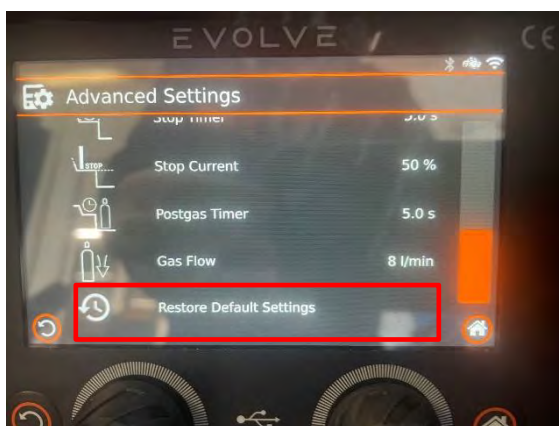


Restore Default Settings

In the menu Advanced Settings for each welding mode (MMA / TIG /MIG) is available the command "Restore Default Settings".

By pressing this command some setting data in the active welding mode in the display restore to default values (active from firmware version 1.1.1.87):



DEFAULT DATA

parameter	default values
MMA	
when select load default in MMA the default data are :	
current	70
arcforce (manual)	80
arcforce correction (synergyc)	0
power limit	25
antisticking	ON
TIG	
when select load default in TIG following data are set to the default value :	
TIG	
current	70
pregas	0,1
start current (%)	80
start slope	2,0
start timer	1,0
stop slope	3,0

stop current (%)	50
stop timer	5,0
postgas	5,0
TIG PULSE	
frequency	10,0
balance	40
i low	50
softness	OFF
TIG MIX	
frequency	1,0
balance	90
softness	OFF
spot time	5,0
HF	OFF
glick	100 OFF
JOB	FREE
gas flow	8
TIG AC	
frequency	50
balance	60
TIG AC PULSE	
frequency	2,0
balance	40
i low	40
TIG AC MIX	
frequency	1,0
balance	60
softness	SQUARE

MIG

Note: for the mig it only resets the session from which I select the load default.

when select load default in the power unit or in the ext wire feedere the default is in both sections.

MIG MANUAL	
voltage	24,0
motor speed	8,0

MIG SYNERGIC	
current	50
arc lenght	0
inductance	0
MIG PULSE	
current	50
arc lenght	0
inductance	0
MIG DOUBLE	
current	50
arc lenght	0
inductance	0
type	STANDARD
frequency	2,0
balance	50
i low	50
pregas	0,2
postgas	2,0
spot time	5,0
start current (%)	80
start slope	0,5
start timer	0
stop slope	1,0
stop current (%)	60
stop timer	0
glick	OFF
job	FREE
gas flow	0,8
lift start	OFF
hot start	OFF